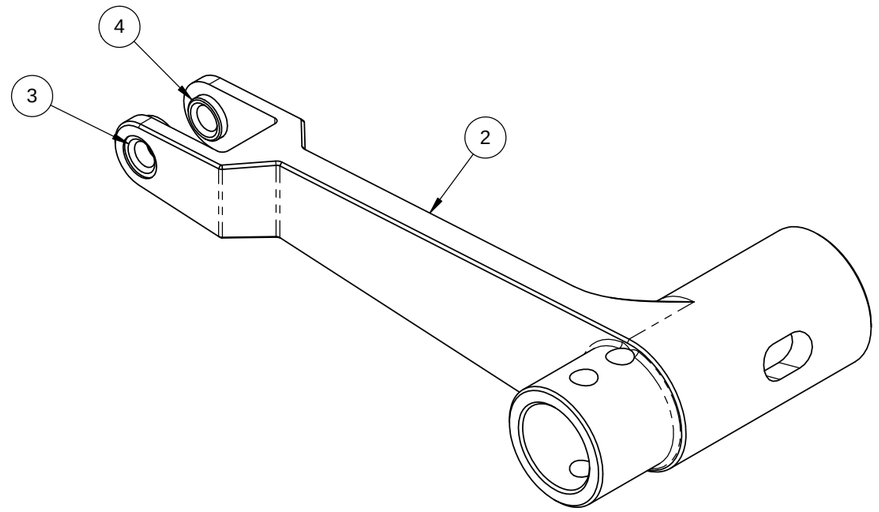
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	**X**	**D4190-041**	**EXTERNAL BELLCRANK ASSEMBLY**
2	1	D4190-1	EXTERNAL BELLCRANK
3	1	NAS77C3-011	BUSHING
4	1	NAS75C3-008	BUSHING (ALT - NAS537C3-025)



D4190-041 EXTERNAL BELLCRANK ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.55 lbs
8) NAS77C3-011 BUSHING IS A PRESS FIT
9) NAS75C3-008 BUSHING IS A FLOATING FIT

PRELIMINARY ISSUE
10.11.16

REV.	DESCRIPTION	BY	DATE
PA8	NEW ISSUE		10.11.16

DESIGN		**DART AEROSPACE LTD**	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4190	REV. PA8
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE BELLCRANK	SCALE NTS
DE APPR.			
DATE 10.11.16			

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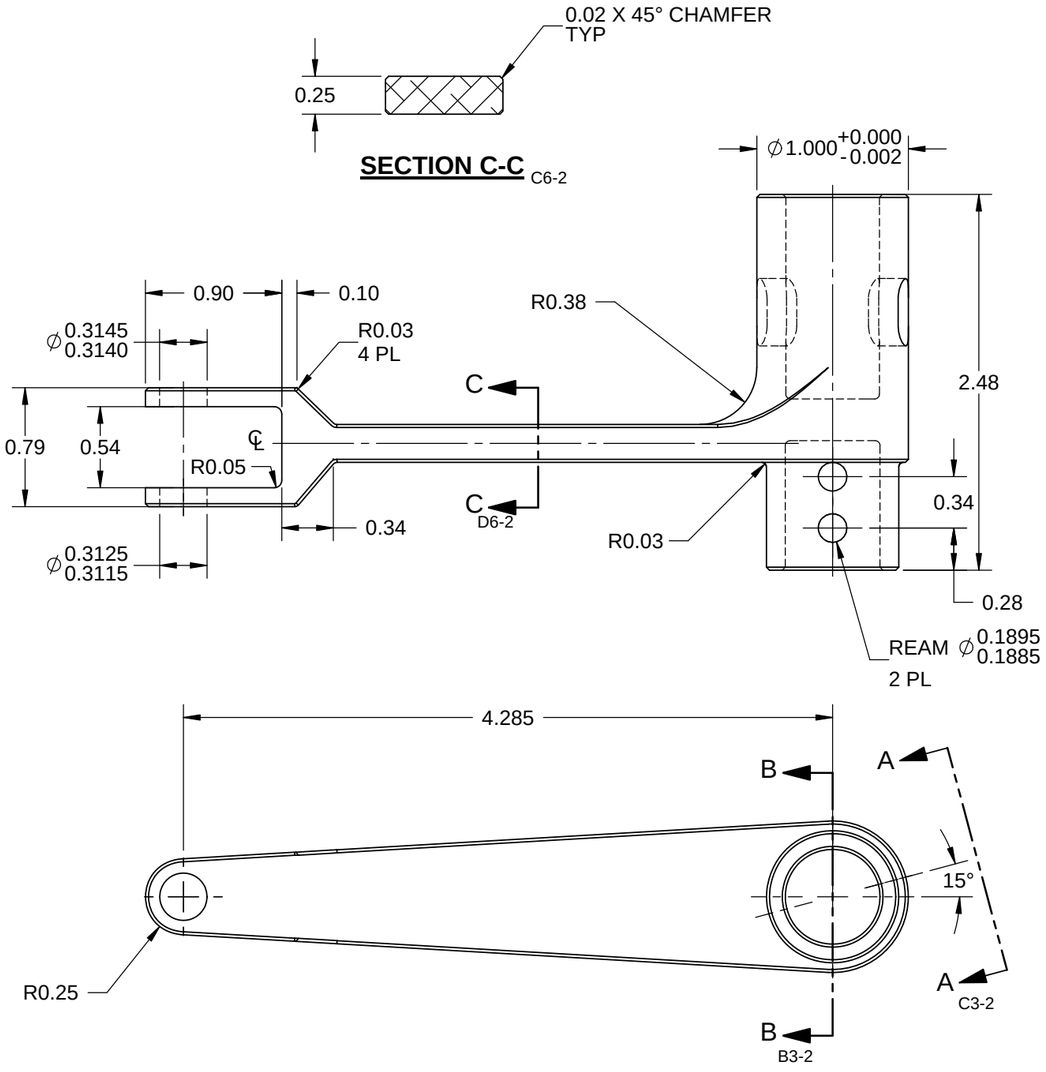
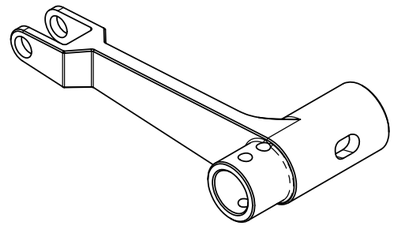
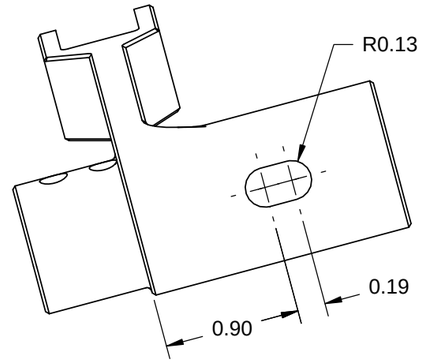
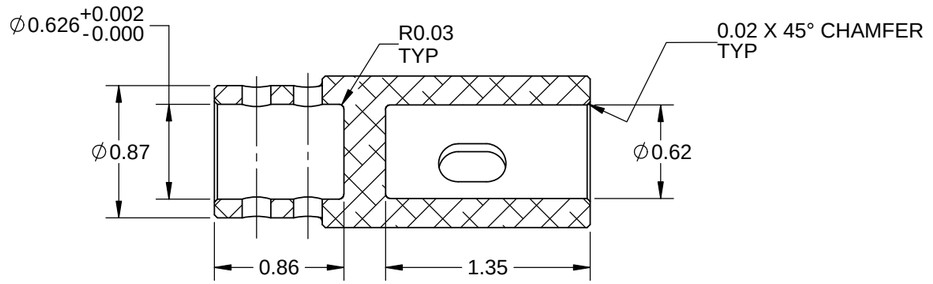






VIEW A-A B5-2



SECTION B-B B5-2

D4190-1 EXTERNAL BELLCRANK

PRELIMINARY ISSUE

10.11.16

NOTES:
1) MATERIAL: AISI 303 STAINLESS STEEL BAR
REF DART SPEC M303B
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.55 lbs

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4190 REV. PA8
MFG. APPR.		SHEET 2 OF 2
APPROVED		TITLE BELLCRANK SCALE NTS
DE APPR.		
DATE 10.11.16		

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